

Commercial Systems Engineering and ROI

Nordic SE Tour 2013 Hamburg, Copenhagen, Stockholm

Presenter: Sven-Olaf Schulze (Senior Expert)

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Competence through a Comprehensive Insight into the Industry





Automotive

Aerospace Industry



Manufacturing Industry



Healthcare Management and Medical Engineering



Energy



Pharmaceuticals and Chemistry

Overall aim of Systems Engineering application



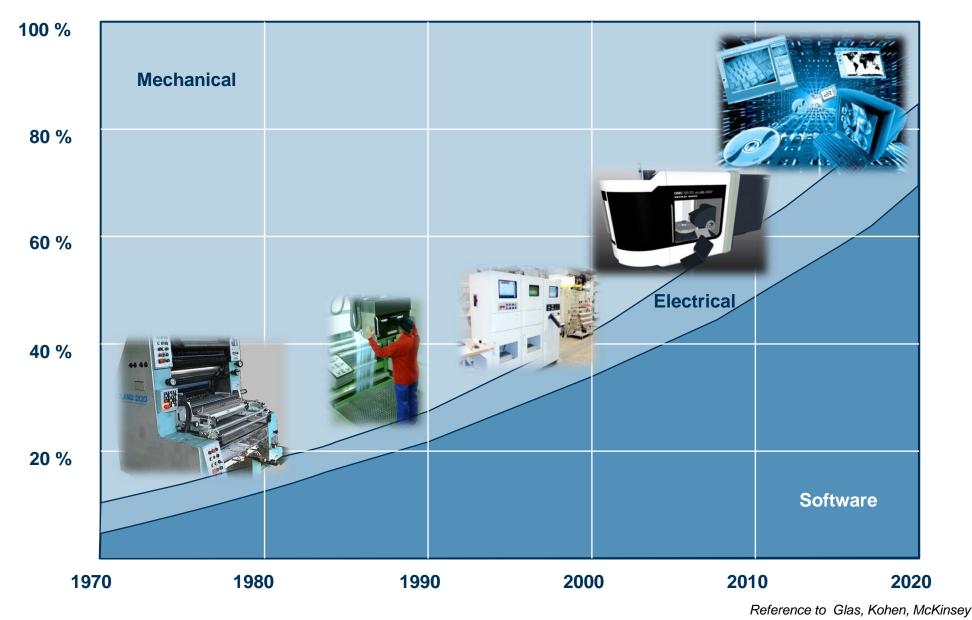


- Control complexity
- Balancing missing experience
- Avoid expensive prototypes
- Achive development and research targets
- Minimize risks of damage
- Fulfil customer requirements

Systems Engineering aims to comply with the technical and economic interests of a project.

Effort shift within the development of technical products



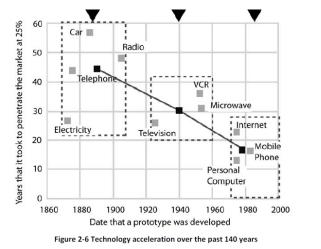


Systems Engineering Challenges

Achieving balance between inherent conflicts

- System Functionality and Performance
- Cost and financial Profit (ROI)
- Development Schedule (Time to Market)
- Development Risk (Probability of Success)
- Value versus Cost (Mission Effectiveness)

System Optimization



Ref: INCOSE, SE Handbook

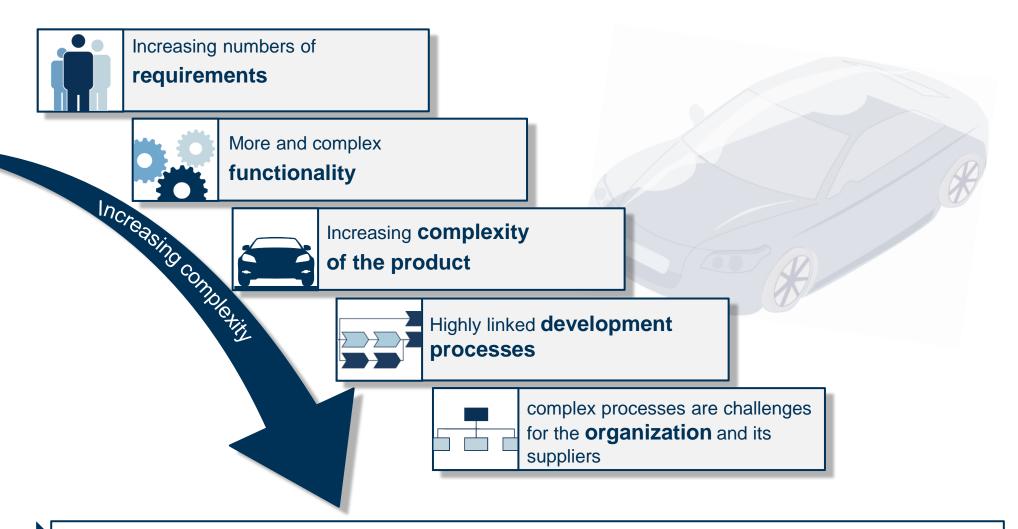
- Elements not optimal to achieve best balance at system level
- Ultimate system purpose must prevail against conflicting considerations
- Long-term considerations may drive technical decisions

Customer Interface

- SE must think ahead to the next customer and next application
- SE must "challenge" all requirements





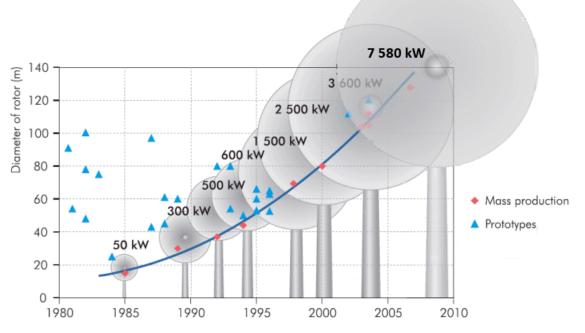


Increasing requirements define complex products by highly linked functions. This requires new and cross-domain concepts of collaboration – based on highly linked development processes and organizations.

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Wind energy product development





Source: International Energy Agency (IEA)

- From 50 kW up to 7MW
- Onshore & Offshore
- From turbine to windpark projects

- Tremendous advances in
 - Performance
 - Cost efficiency
 - Reliability

Some comparison





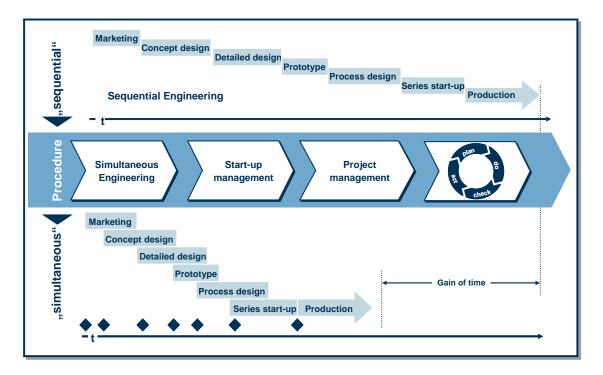
Figure: REpower Systems SE/Jan Oelker

Parameter	6MW	A380
Wing span / rotor diameter [m]	126	80
Weight [tons]	Nacelle approx: 330	260

Development Management

Medical Engineering





By simultaneous engineering, separately acting development and production divisions had to be focused on a mutual start-up. Time, cost and quality targets had to be achieved resp. accelerated substantially.

Client

Medical Filter Technology

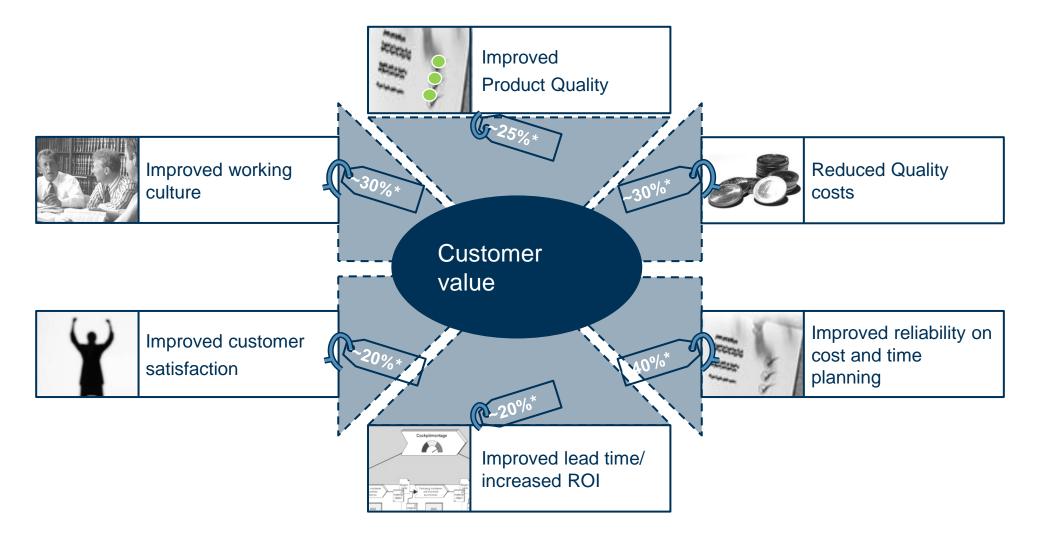
Tasks

- Feasibility study of the project
- Synchronization of development and production organizations and project teams
- Project planning of the venture
- Implementation of Simultaneous Engineering processes and milestones
- Program and project management

Measurable Customer's Benefit

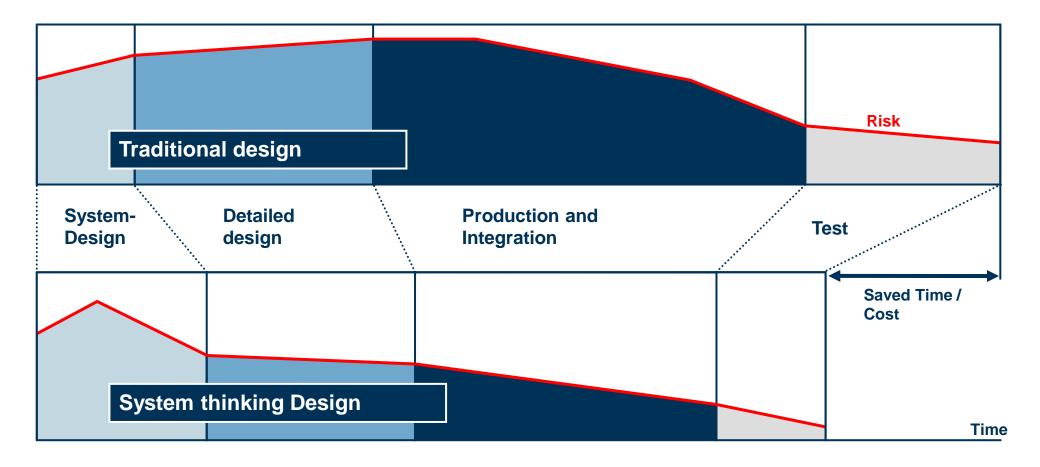
- Synchronized development of products and of production teams and organization
- Establishment of a sustainable organization
- Securing of time, costs and quality
- Reduction of time-to-market by 6 months (one-time savings ~ 4.7 m €)
- Reduction of project- ROI from 2,3 to 1,6 years
- Reduction of product costs (~ 9 m € p.a.)





*Unity experience

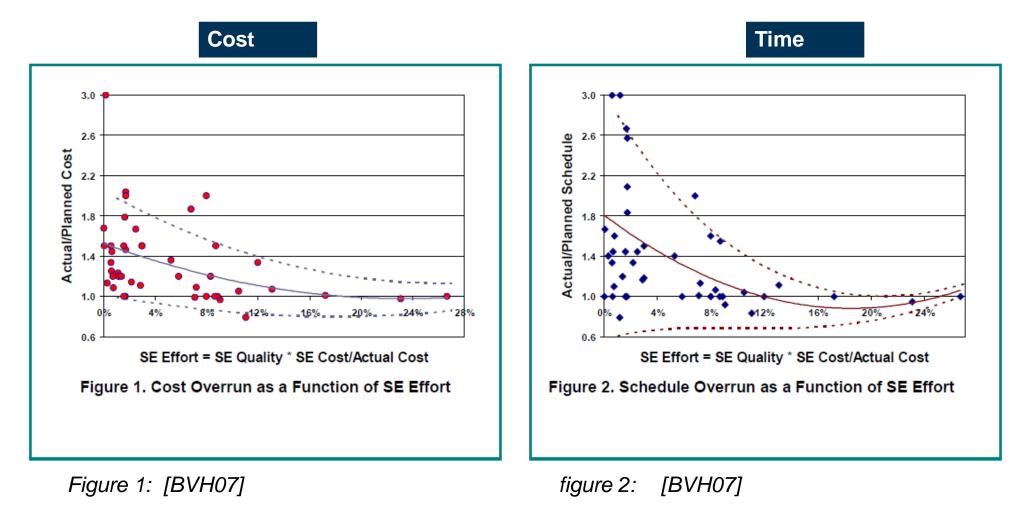
Past studies on Value of Systems Engineering



With Systems Engineering time, cost and risk can be reduced.

[BVH07]: The ROI of SE: Some Quantitive Results





Definition: Systems Engineering Cost



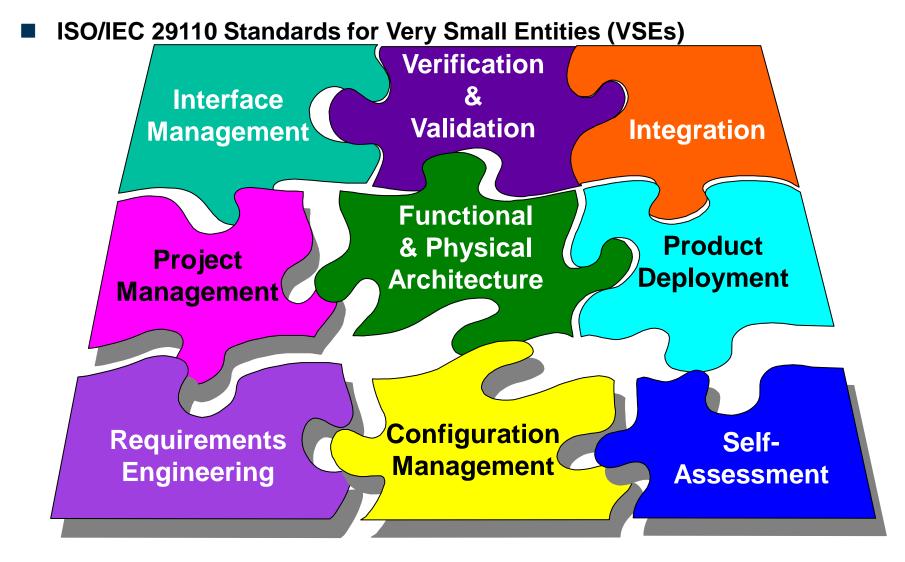
All costs to perform traditional SE tasks, no matter who performs them. Typical costs:

- Technical management and coordination
- Mission and / or need analysis
- System architectung
- System-level technical anlysis
- Requirements management
- Risk managment
- …and other tasks associated with these

The effort on optimum SE efforf is 15-20% of the project costs.

Quelle: Honour, E. C. 2004. Understanding the value of systems engineering. INCOSE International Symposium, Toulouse





Ref: INCOSE WG / Prof. Claude Laporte

SE Example: Development Process

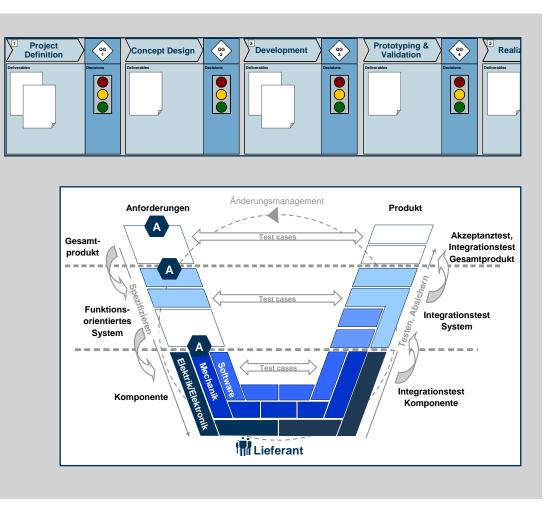


Topics:

- Quality gates from idea creation to market introduction
- Product maturity measurement
- Synchronization of domains
- Preventive quality management
- Component- and function-based testing
- Process interfaces for collaboration with external partners

Approaches:

- Orientation on standards
- Risk assessments
- Virtual Prototyping



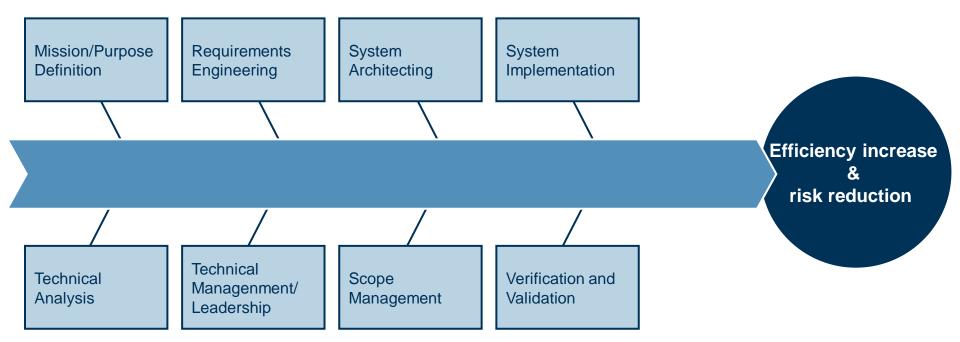
Factors for success: Integrated process flows with defined synchronization points

How to measure the ROI of SE



Key elements of SE





Distinguish

- Enterprise ROI using SE
- Project ROI using SE

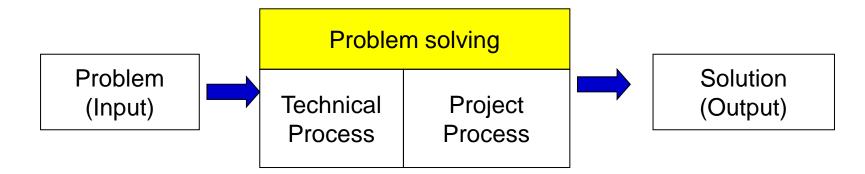
Assumption: Sum of Project experience is the sum of Enterprise benefit

Reference: GfSE Workshop 2013 (ROI project)

Problem solving without using Systems Engineering

Classical discussions:

- Unclear requirements
- Insufficient skilled persons (limited ressources)
- No knowledge management
- Insufficient validation of the concept
- Wrong tailoring of the enterprise process
- No re-use possible
- Wrong effort in requirements management
- Insufficient configuration management
- Unclear roles & responsibilities







SE-ROI – approach "Risk management"



Assumption	Impact (Identification)	Risk	Measures / handling
No requirements managememtn	Unclear requirements	Cutomer come up with new requriements over the life cycle	Workshops with customer; Definition of a requirements process and change process
insufficient knowledge management	Knowledge about the problem in an early phase only be experienced persons	Poor quality, time overrun, Burn-Out	Mixed team and coach or moderator in an eraly phase
Only endproduct validation	No concept validation	No customer solution	Prozessbegleitende Validierung einführen
Wrong tailoring			
Relevant requirements not identified (missing)	Effort on requirements management is wrong estimated		
No configuration control board			

Reference: GfSE Workshop 2013 (ROI project)

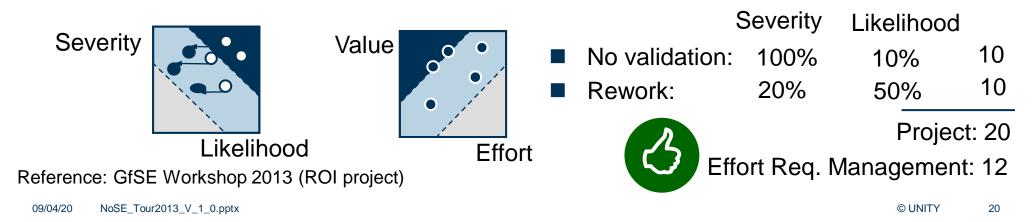
Value of risk reduction versus effort (per project)



No	Prob.	Severity	Like- lihood	Detec- tion	Meas- ure	Sever- ity	Like- lihood	Detec- toin	Delta calc.	Effect
1	Unclear req.	100%	20%	60%	RM Work- shop	100%	2%	80%	Impact *(Sum Impport ance) / Manpo wer to solve	No validatio n
2										
3										

Delta calculation:

Effort = Severity* [(likelihood w/o)-(likelihodd with correction)] / Man power





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- [REI07] REITZIG, R.W.; GOLDENSON, D.R.; GIBSON, D.; CAVANAUGH, M.R.: Calculating CMMI-Based ROI – Why, When, What, and How?, 19th Annual SEPG Conference March 26-29, 2007, Austin 2007 [<u>http://www.sei.cmu.edu/library/assets/reitzig_07.pdf</u>
- GfSE Workshop 2013 results from the ROI project



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